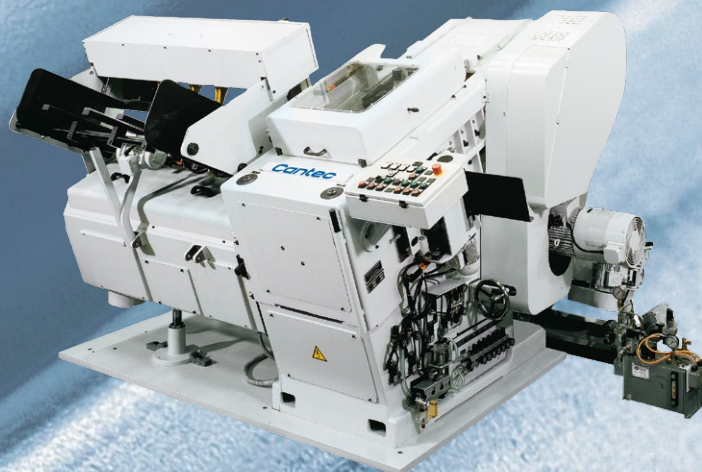


STRIP CUTTING AND STAMPING SYSTEMS

P4 | SCROLL SHEAR

MACHINES FOR
STRIP CUTTING
AND STAMPING
FOR STRIP FEED
ENDMAKING
LINES



Technology that keeps you ahead

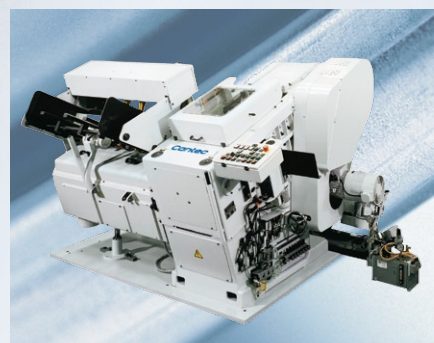
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SOUDRONIC GROUP

STRIP CUTTING AND STAMPING SYSTEMS

P4 STRIP STAMPING PRESS

Strip feed press with single and double tooling for stamping and deep drawing of caps.

- Strip feed press for round, non-round ends and shells
- Strip feed press for cap shells
- Operated with single or double die tooling
- Mechanical strip feed system for automatic feeding with single-scrolled, double-scrolled or straight-sided strips



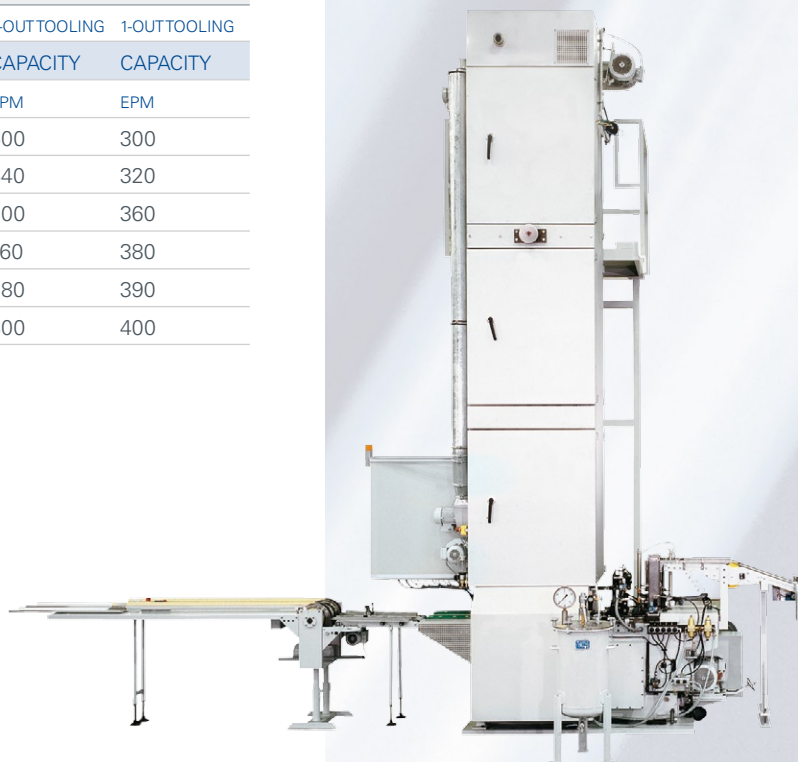
P4 Strip Stamping Press

P4 STRIP FEED PRESS

SINGLE OR DOUBLE-DIE STAMPING PRESS		ACCESSOIRES
Max. press force	320 kN	Lubricating system
Stroke	50, 75 or 100 mm	
Number of strokes	230–400/min	
Cutting diameter max.	125 mm (double tool) 250 mm (single tool)	
Strip length	710–1150 mm	
Strip width	70–255 mm	

50 MM STROKE

END DIAMETER		NO. OF STROKES STROKES/MIN.	2-OUTTOOLING	1-OUTTOOLING
MM	INCH		CAPACITY EPM	CAPACITY EPM
105	404	300	600	300
96/99	315/401	320	640	320
80/83	305/307	350	700	360
70/73	214/300	380	760	380
62/65	208/211	390	780	390
50/52	200/202	400	800	400

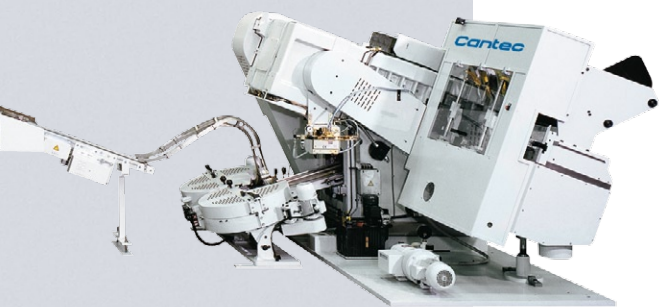




Curler



Scroll Shear



75 MM STROKE

END DIAMETER			2-OUTTOOLING	1-OUTTOOLING
NO. OF STROKES			CAPACITY	CAPACITY
MM	INCH	STROKES/MIN.	EPM	EPM
99	401	270	540	270
127	502	250	–	250
153	603	220	–	220

100 MM STROKE

END DIAMETER			2-OUTTOOLING	1-OUTTOOLING
NO. OF STROKES			CAPACITY	CAPACITY
MM	INCH	STROKES/MIN.	EPM	EPM
127	502	200	–	200
153	603	200	–	200
163	610	180	–	180

DISC CURLER

Single or double curler with conveying equipment from the press and to the double head liner for round ends and shells.

SCROLL SHEAR

This machine is capable of producing scrolled strips for end production.

Unlike the slitter system with rotary cutters, the CUT-O-MAT scroll shear is a stamping shear, processing straight trimmed or primary scrolled sheets.

- Highly versatile: Can be used to process bright, lacquered and printed sheets made of tinplate, TFS, aluminium
- Flexible modular design
- Optimum handling
- Minimal changeover times
- Modular systems allows individual add-ons



SCROLL STRIP MAGAZINE

Magazine for fully automatic collection
of scroll strips on pallets

SCROLL SHEAR

SCROLL SHEAR (FOR PRIMARY SCROLL SHEETS)		OPTIONS
Sheet length	500–1150 mm	Bending facility
Sheet width	650–1040 mm	Column-guided tooling
Possible sheet gauge	0,14–0,40 mm	Carbide cutters
Min. strip width	100 mm	Vacuum generator
Max. strip width	294 mm	Blow air
Number of strokes	60–130/min	Spreader suction cups

SCROLL SHEAR WITH TRIMMING DEVICE

COMBINED SCROLL SHEAR AND SINGLE GANG SLITTER		OPTIONS
Sheet length	700–1150 mm	Bending facility
Sheet width	650–1040 mm	Column-guided tooling
Possible sheet gauge	0,14–0,40 mm	Carbide cutters
Min. strip width	100 mm	Trim strip cutter
Max. strip width	294 mm	Double sheet deflector
Number of strokes	60–130/min	Spreader suction cups

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